

MAINTENANCE INSTRUCTIONS

Stationary Louvers (Aluminum)

- Clean with an Aluminum Cleaner at regular intervals to remove oxidized metal.

Stationary Louvers (Steel)

- Clean and touch-up paint when deemed necessary.

Louver Screens

- Clean and remove foreign matter when deemed necessary.

Adjustable Louvers (Aluminum)

- Clean with an Aluminum Cleaner at regular intervals to remove oxidized metal. Furnished with bronze bearings as standard – maintenance free. Check to see that all moving parts are free. Tighten all set screws if needed. If motor-operated, check and tighten all linkage connections if needed. If spring return, check to see that rod operator operates freely and adjust if needed. Every 6 months or more often as conditions warrant.

Adjustable Louvers (Steel)

- Clean and touch-up paint when deemed necessary. Check same as that for Aluminum adjustable louvers and check and tighten all set screws – blade to shafts if needed. Every 6 months or more often as conditions warrant.

PVDF Finishes (Aluminum)

- Construction soils, including concrete or mortar, etc., should be removed as soon as possible. The exact procedure for cleaning will vary depending on the nature and degree of soil. Try to restrict cleaning to mild weather. Cleaning should be done on the shaded side of the building or ideally on a mild, cloudy day. Cleaning and maintenance of painted parts should be carried out following the guidelines of AAMA 610.1-1979. Under no circumstances should use of any cleaning materials other than mild detergents or solvents stronger than VM&P Naptha be attempted without the approval of the coating manufacturer.

Anodized Finishes (Aluminum)

- Construction soils, including concrete or mortar, etc., should be removed as soon as possible. The exact procedure for cleaning will vary depending on the nature and degree of soil. Clean with solutions of water and ammonia and mild detergents at regular intervals with sponge or soft cloth followed by rinsing and drying. It is important not to use harsh acid or alkaline cleaners. Frequency of cleaning to be determined by owners attitude toward surface appearance.