

KEY NOTES

011
BOTTOM FRAME ATTACHED TO SIDE FRAMES W/
(2) #8 X 5/8" SQ DR PH SM SCREWS (FAS5042)
PER SIDE FRAME.

012
TOP FRAME ATTACHED TO SIDE FRAMES W/ (2)
#8 X 5/8" SQ DR PH SM SCREWS (FAS5042) PER
SIDE FRAME.

111
BLADES ATTACHED TO SIDE FRAMES W/ (2) #8 X
5/8" SQ DR PH SM SCREWS (FAS5042) PER END
OF BLADE.

211
SCREEN FRAMES ATTACHED TO LOUVERS W/ #12
X 3/4" HWH SD SCREWS (FAS5197) @ 12" OC.

341
SILL FLASHING SET INTO OPENING PRIOR TO
INSTALLING LOUVER.

701
1 1/2" LONG 1 1/2" X 1 1/2" X 1/8" CLIP ANGLES
(HAR9110) SENT LOOSE, ATTACHED TO JAMB
FRAMES W/ #12 X 1" SL HWH SM SCREWS
(FAS5135) @ 18" OC.

GENERAL NOTES

-FASTENERS INTO THE SURROUNDING CONDITIONS
WILL NOT BE SUPPLIED BY I.L.I. AND WILL BE BY
OTHERS UNLESS NOTED OTHERWISE.

-SEPARATION OF DISSIMILAR MATERIALS IS THE
RESPONSIBILITY OF THE INSTALLER UNLESS NOTED
OTHERWISE.

-ALL LOUVER COMPONENTS WILL BE ALUMINUM
UNLESS NOTED OTHERWISE.

-ALL FASTENERS WILL BE STAINLESS STEEL UNLESS
NOTED OTHERWISE.

-ALL BOLTS SUPPLIED BY I.L.I. WILL INCLUDE
REQUIRED FLAT WASHERS, LOCK WASHERS, AND
NUTS.

-ALL CLIP ANGLES WILL BE SUPPLIED MILL FINISH
UNLESS NOTED OTHERWISE.

-SHADE OR COLOR OF ANODIZED FINISHES MAY
DIFFER DUE TO VARIATIONS IN ALUMINUM ALLOY
AND/OR TEMPER, THE ANODIZING PROCESS, AND
OTHER VARIABLES INCLUDING ANGLE OF
REFLECTION OVER WHICH I.L.I. HAS NO CONTROL.

-MAXIMUM UNIT WEIGHT = 200 LBS. APPROX.

LIST OF ABBREVIATIONS

ALUM	ALUMINUM
CL	CENTER LINE
DLO	DAY LIGHT OPENING
ENDSW	END SECTION WIDTH
FH	FLAT HEAD
FHUC	FLAT HEAD UNDER CUT
GALV	GALVANIZED
HWH	HEX WASHER HEAD
IHM	INVISIBLE HORIZONTAL MULLION
ILI	INDUSTRIAL LOUVERS INC.
INT.SW	INTERMEDIATE SECTION WIDTH
IVM	INVISIBLE VERTICAL MULLION
OC	ON CENTER
PH	PAN HEAD
RO	ROUGH OPENING
SH	SECTION HEIGHT, ACTUAL
SS	STAINLESS STEEL
STL	STEEL
SW	SECTION WIDTH, ACTUAL
VHM	VISIBLE HORIZONTAL MULLION
VVM	VISIBLE VERTICAL MULLION

SPECIFICATIONS

BOTTOM FRAME	6063-T6
0.081" EXTRUDED ALUMINUM	FRM1264-M
SIDE FRAMES	6063-T6
0.081" EXTRUDED ALUMINUM	FRM1262-M
TOP FRAME	6063-T6
0.081" EXTRUDED ALUMINUM	FRM1300
BLADES	6063-T6
0.063" EXTRUDED ALUMINUM	BLD1272
BLADE STIFFENER	
NONE	
IVM SUPPORTS	
NONE	
VVM COVERS	
NONE	
SCREEN	MILL FINISH
0.063" X 1/2" FLATTENED EXPANDED ALUMINUM	SCRN3503
SCREEN FRAME	MILL FINISH
EXTRUDED ALUMINUM	FRM1060
SILL FLASHING	FINISHED TO MATCH LOUVERS
FORMED 0.063" ALUMINUM WITH END DAMS	SHT2360
BLANK OFF PANELS	
NONE	
FINISH	PLEASE SPECIFY COLOR
2-COAT 70% PVDF IN PAINTED FINISH	

Job Name

Job Location

NOT FOR CONSTRUCTION

CONTRACTOR NOTE:
- SIGN BELOW -

I.L.I. CANNOT ENTER THIS ORDER INTO FABRICATION
UNTIL A SIGNED COPY OF THE SUBMITTAL DRAWINGS IS
RECEIVED.

CONTRACTOR GUARANTEES THAT ALL DIMENSIONS
HAVE BEEN FIELD VERIFIED AND/OR ARE GUARANTEED
TO INFORMATION SHOWN IN THIS SUBMITTAL DRAWING
SET.

ANY DISCREPANCIES OR CHANGES IN FIELD
CONDITIONS THAT RESULT IN INCORRECT METHOD OF
INSTALLATION OR SIZES IS NOT THE RESPONSIBILITY OF
I.L.I.

BY: _____ DATE: _____

DRAWING TITLE CALLOUT	
X	VIEW TITLE
X	DESCRIPTION
SECTION CALLOUT	
X	→
X	→
BLOWUP DETAIL CALLOUT	
X	→
X	→
MULTILEADER	
X	→

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No.	By	Description	Date

SP437
4" Deep Storm-Performance Louver

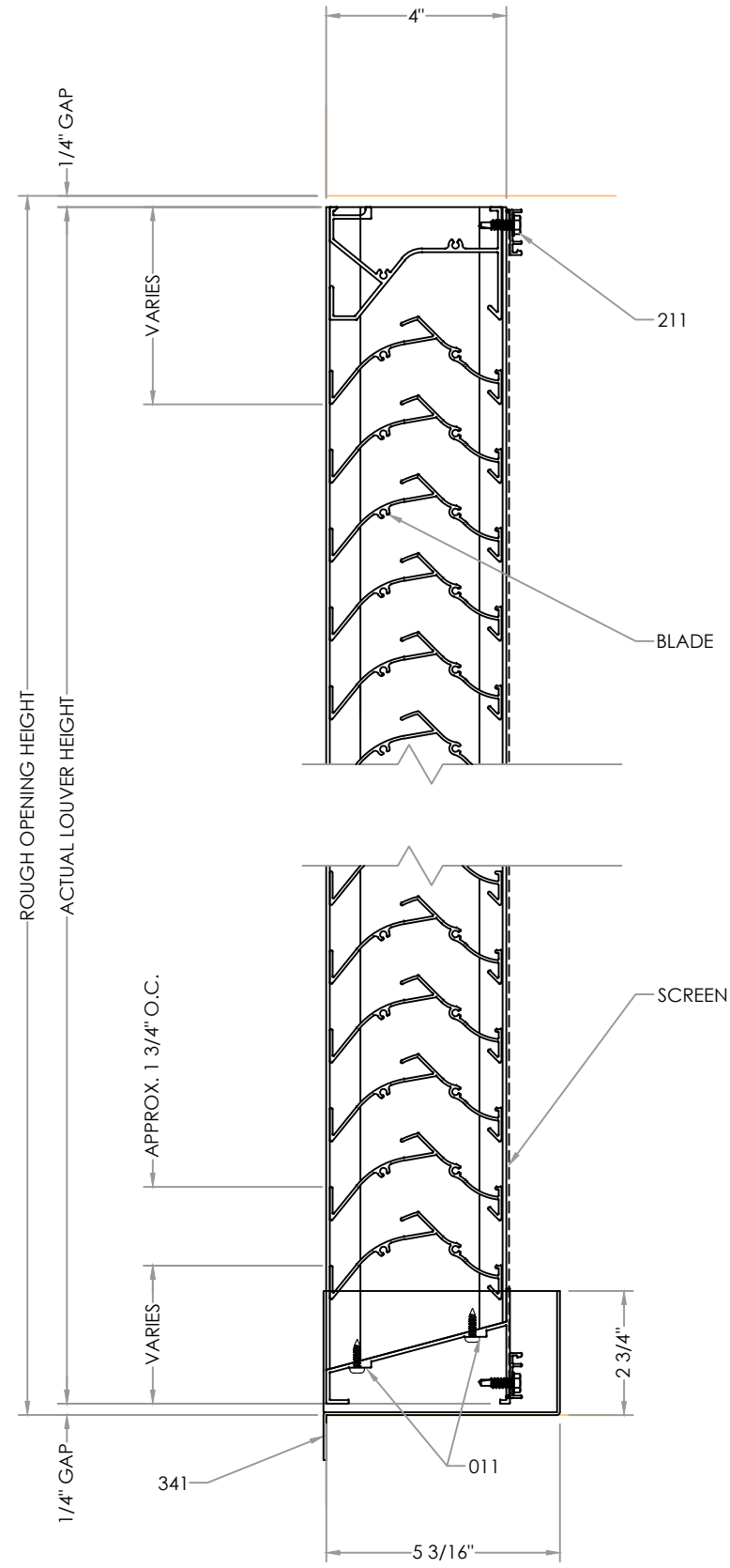
Job Name: _____
Job Location: _____
Contractor: _____
Architect: _____

Date:	00/00/0000
Drawn By:	-
Checked By:	-
Project Manager:	-
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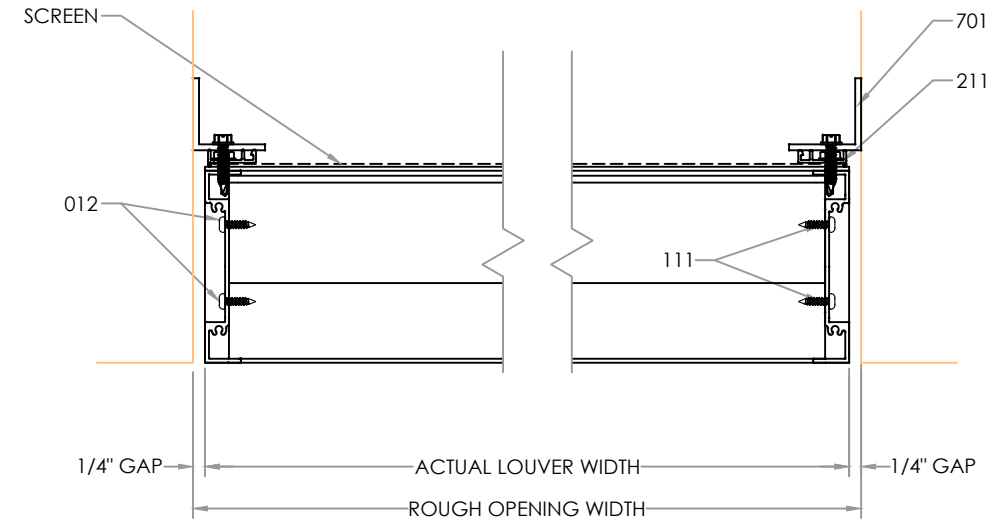
1
2.0

VERTICAL SECTION



2
2.0

HORIZONTAL SECTION



Date: 00/00/0000

Drawn By: -

Checked By: -

Project Manager: -

Job No.: 00000

Sheet No.
2.0

SP437

4" Deep Storm-Performance Louver

Job Name: Job Name

Contractor: Contractor

Architect: Architect

Revisions

No.	By	Description	Date



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