## MODEL 671

### STANDARD CONSTRUCTION
- **Material:** Extruded Aluminum 6063-T6
- **Frame:** 6" (152mm) deep, .081" (2.1mm) nominal wall thickness
- **Blades:** 4" (102mm) deep, .081" (2.1mm) nominal wall thickness
- **Blade Spacing:** 5.375" (137mm) on center
- **Finish:** Mill

### OPTIONAL ACCESSORIES
- **Screen:** 1/2" x .063" flattened expanded bird screen and/or 18 x 14 mesh charcoal insect screen
- **Extended Sill Flashing**
- **Insulated and Non-insulated Blank-off Panels**
- **Flanged & Glazing Frames of various sizes**
- **Hinged Access Panels**
- **Sub-frames**
- **Visible Mullions**

### FINISHES
- **2 coat Fluoropolymer:** Kynar® 500 / Hylar® 5000 available in 70% PVDF (AAMA 2605). Living Building Challenge (LBC) Red List Free.
- **3 coat Fluoropolymer:** Kynar 500 / Hylar 5000 custom colors available in 70% PVDF (AAMA 2605). LBC Red List Free.
- **Anodic finishes:** Class I and Class II in Clear, Light/Medium/Dark Bronze, Champagne, and Black.
- **Prime coat**

### Catalog No. 50XP

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**Visible Vertical Mullion**

**Plan View**

[Image: Model 671 Diagram]
MODEL 671

SUGGESTED SPECIFICATIONS

General: Furnish and install where indicated on drawings 6” (152mm) Adjustable Louver Model 671 as manufactured by Industrial Louvers, Inc., Delano, MN.

Material: Extruded aluminum frames and blades shall be one piece 6063-T6 alloy. Frame shall have a material thickness of .081” (2.1mm). Adjustable blades shall have a material thickness of .081” (2.1mm). Concealed linkage shall be interconnected with .75” x .125” aluminum flat bar. Blades operate on .375” pins with stainless steel ball bearings in cadmium plated races. Blade edge seals are included.

Performance

- Free area (4’ x 4’ louver) = 9.81 sq. ft. (61.3%)