MODEL 670

STANDARD CONSTRUCTION
- **Material:** Extruded Aluminum 6063-T6
- **Frame:** 6” (152mm) deep, .081” (2.1mm) nominal wall thickness
- **Blades:** 4” (102mm) deep, .081” (2.1mm) nominal wall thickness
- **Blade Spacing:** 5.375” (137mm) on center
- **Finish:** Mill

OPTIONAL ACCESSORIES
- **Screen:** 1/2” x .063” flattened expanded bird screen and/or 18 x 14 mesh charcoal insect screen
- **Extended Sill Flashing**
- **Insulated and Non-insulated Blank-off Panels**
- **Flanged & Glazing Frames of various sizes**
- **Hinged Access Panels**
- **Sub-frames**
- **Visible Mullions**

FINISHES
- **2 coat Fluropolymer:** Kynar® 500 / custom colors available in 70% PVDF (AAMA 2605), Living Building Challenge (LBC) Red List Free.
- **3 coat Fluropolymer:** Kynar 500 / Hylar 5000 custom colors available in 70% PVDF (AAMA 2605), LBC Red List Free.
- **Anodic finishes:** Class I and Class II in Clear, Light/Medium/Dark Bronze, Champagne, and Black.
- **Prime coat**

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**CATALOG NO. 4**

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<th>Qty.</th>
<th>Size: Width</th>
<th>Actual □</th>
<th>M.O. □</th>
<th>Mullion Type</th>
<th>No. of Sections</th>
<th>Notes</th>
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□ Sill flashing:          Project:

□ Screen:                   Location:

□ Finish:                  Architect:
□ Color:                   Representative:

□ Other:                   Date:           Job #:  

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MODEL 670

SUGGESTED SPECIFICATIONS

General: Furnish and install where indicated on drawings 6” (152mm) Adjustable Louver Model 670 as manufactured by Industrial Louvers, Inc., Delano, MN.

Material: Extruded aluminum frames and blades shall be one piece 6063-T6 alloy. Frame shall have a material thickness of .081” (2.1mm). Adjustable blades shall have a material thickness of .081” (2.1mm). Exposed linkage shall be interconnected with .75” x .125” aluminum flat bar. Blades operate on .375” pins with stainless steel ball bearings in cadmium plated races. Blade edge seals are included.

Performance

- Free area (4’ x 4’ louver) = 9.81 sq. ft. (61.3%)