MODEL 258

STANDARD CONSTRUCTION

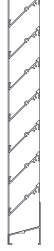
- Material: Extruded Aluminum 6063-T6
- Frame: 2" (51mm) deep, .063" (1.6mm) nominal wall thickness
- Blades: 2" (51mm) deep, .063" (1.6mm) nominal wall thickness
- Blade Spacing: 2" (51mm) on center
- Finish: Mill

OPTIONAL ACCESSORIES

- Screen: 1/2" x .063" flattened expanded bird screen and/or 18 x 14 mesh charcoal insect screen.
- Extended Sill Flashing
- Insulated and Non-insulated Blank-off Panels
- Flanged & Glazing Frames of various sizes
- Hinged Access Panels
- Sub-frames
- Visible Mullions
- Invisible Mullions for continuous blade appearance

FINISHES

- <u>2 coat Fluropolymer:</u> Kynar[®] 500 / custom colors available in 70% PVDF (AAMA 2605). Living Building Challenge (LBC) Red List Free.
- <u>3 coat Fluropolymer:</u> Kynar 500 / Hylar 5000 custom colors available in 70% PVDF (AAMA 2605). LBC Red List Free.
- <u>Anodic finishes:</u> Class I and Class II in Clear, Light/Medium/Dark Bronze, Champagne, and Black.
- Prime coat



Vertical Section

Qty.	Size: Actual M.O.		Mullion	No. of	Notes	
	Width	Height	Туре	Sections		
	Sill flashing:		Project:			
	Screen:	Location:				
	Finish:		Architect:			
	Color:		Representative:			
	Other:	Date:		Job #:		

Industrial

Louvers, Inc.



MODEL 258



Air Performance Chart

SUGGESTED SPECIFICATIONS

<u>General:</u> Furnish and install where indicated on drawings 2" (51mm) Thinline Louver Model 258 as manufactured by Industrial Louvers, Inc., Delano, MN.

<u>Material:</u> Extruded aluminum frames and blades shall be one piece 6063-T6 alloy, designed to collect and drain water to the exterior at the sill by means of integral gutters in the blades and jamb frames. Frame shall have a material thickness of .063" (1.6mm). Fixed blades shall have a material thickness of .063" (1.6mm). Frames and blades shall be joined by stainless steel mechanical fastener, and frame will be caulked to prevent water penetration to interior wall construction.

Performance

- Free area (4' x 4' louver) = 9.01 sq. ft. (56.3%)
- Free area velocity at point of beginning water penetration (.01 oz/sq. ft.) = 633.1 fpm
- Pressure drop @ 972.9 FPM velocity = .15" water
- Air volume @ 972.9 FPM free area velocity = 8,765.83 CFM

Free Area

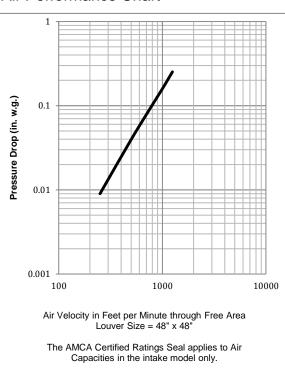
Square Feet (Square Meters)										
Free Area AMCA Licensed for openings up to 72" x 120"										
For free area data for larger openings, contact factory.										
3048.0	0.51	1.07	1.63	2.19	2.75	3.31				
120	5.47	11.51	17.55	23.59	29.63	35.67				
2743.2	0.46	0.96	1.46	1.97	2.47	2.97				
108	4.91	10.33	15.74	21.16	26.58	32.00				
2438.4	0.40	0.85	1.29	1.74	2.19	2.63				
96	4.35	9.14	13.94	18.73	23.53	28.32				
2133.6	0.35	0.74	1.13	1.51	1.90	2.29				
84	3.78	7.96	12.13	16.30	20.47	24.65				
1828.8	0.30	0.63	0.96	1.29	1.62	1.95				
72	3.22	6.77	10.32	13.87	17.42	20.97				
1524	0.25	0.52	0.79	1.06	1.34	1.61				
60	2.65	5.58	8.51	11.44	14.37	17.30				
1219.2	0.19	0.41	0.62	0.84	1.05	1.27				
48	2.09	4.40	6.71	9.01	11.32	13.63				
914.4	0.14	0.30	0.46	0.61	0.77	0.92				
36	1.53	3.21	4.90	6.58	8.27	9.95				
609.6	0.09	0.19	0.29	0.39	0.48	0.58				
24	0.96	2.03	3.09	4.15	5.22	6.28				
304.8	0.04	0.08	0.12	0.16	0.20	0.24				
12	0.40	0.84	1.28	1.72	2.16	2.61				
	304.8	609.6	914.4	1219	1524	1829				
H/W	12	24	36	48	60	72				



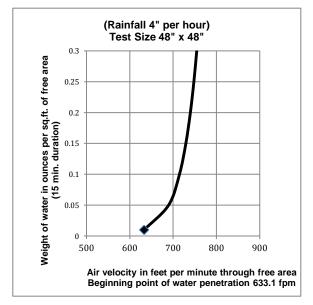
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Water Penetration Chart



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