MODEL 650XPI

STANDARD CONSTRUCTION
- **Material:** Extruded Aluminum 6063-T6
- **Vertical Supports:** 5" x 2" x .125" Aluminum Support Channels
- **Blades:** 6" (152mm) deep, .081" (2.1mm) nominal wall thickness
- **Blade Spacing:** 6.875" (175mm) on center
- **Finish:** Mill

OPTIONAL ACCESSORIES
- Cap Flashing
- Hinged Access Panels
- Visible Mullions
- Invisible Mullions for continuous blade appearance

FINISHES
- **2 coat fluropolymer:** Kynar® 500 / Hylar® 5000 custom colors available in 70% PVDF (AAMA 2605) or 50% PVDF (AAMA 2604) formulas.
- **3 coat fluropolymer:** Kynar 500 / Hylar 5000 custom colors available in 70% PVDF (AAMA 2605) formulas.
- **Anodic finishes:** Class I and Class II in Clear, Light/Medium/Dark Bronze, Champagne, and Black.
- **Prime coat**
- **Mill**

SUGGESTED SPECIFICATIONS
- **General:** Furnish and install where indicated on drawings 6" (152mm) Extruded Aluminum Inverted Equipment Screen Model 650XPI as manufactured by Industrial Louvers, Inc., Delano, MN.

- **Material:** Extruded aluminum supports and blades shall be one piece 6063-T6 alloy. Vertical supports shall have a material thickness of .125" (3.2mm). Fixed inverted blades shall have a material thickness of .081" (2.1mm). Supports and blades shall be joined by stainless steel mechanical fastener.

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<tr>
<th>Qty.</th>
<th>Size:</th>
<th>Actual □</th>
<th>M.O. □</th>
<th>Mullion Type</th>
<th>No. of Sections</th>
<th>Notes</th>
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<tbody>
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<td>Width</td>
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- **Sill flashing:** Project:
- **Screen:** Location:
- **Finish:** Architect:
- **Color:** Representative:
- **Other:** Date: Job #:

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