

MODEL 485

STANDARD CONSTRUCTION

- Material: Extruded Aluminum 6063-T6
- Vertical Supports: 2" x 2" x .25" Aluminum Support Angles
- Blades 4" (101.6mm) deep, .081" (2.1mm) nominal wall thickness
- Blade Spacing: 4.125" (105mm) on center
- Finish: Mill
- Free Area: 34.7%

OPTIONAL ACCESSORIES

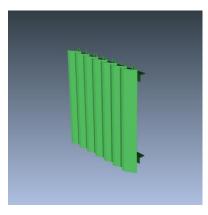
- Cap Flashing
- Hinged Access Panels
- Visible Mullions
- Invisible Mullions for continuous blade appearance

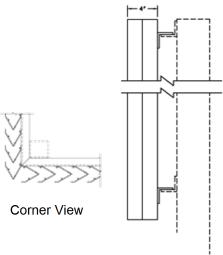
FINISHES

- 2 coat fluropolymer: Kynar[®] 500 / custom colors available in 70% PVDF (AAMA 2605). Living Building Challenge (LBC) Red List Free.
- 3 coat fluropolymer: Kynar 500 / Hylar 5000 custom colors available in 70% PVDF (AAMA 2605). LBC Red List Free.
- Anodic finishes: Class I and Class II in Clear, Light/Medium/Dark Bronze, Champagne, and Black.
- Prime coat
- Mill

SUGGESTED SPECIFICATIONS

- General: Furnish and install where indicated on drawings 4" (101.6mm) Extruded Aluminum Vertical Blade Equipment Screen Model 485 as manufactured by Industrial Louvers, Inc., Delano, MN.
- Material: Extruded aluminum supports and blades shall be one piece 6063-T6 alloy. Horizontal supports shall have a material thickness of .25" (6.4mm). Fixed vertical blades shall have a material thickness of .081" (2.06mm). Supports and blades shall be joined by stainless steel mechanical fastener.





Vertical Section



Plan View

Qty.	Size: Actual ☐ M.O. ☐		Mullion	No. of	Notes
	Width	Height	Type	Sections	
	Sill flashing:		Project:		
	Screen:		Location:		
	Finish:		Architect:		
	Color:		Representative:		
	Other:		Date:		Job #:

CATALOG NO. 485 Rev: FEB 2015