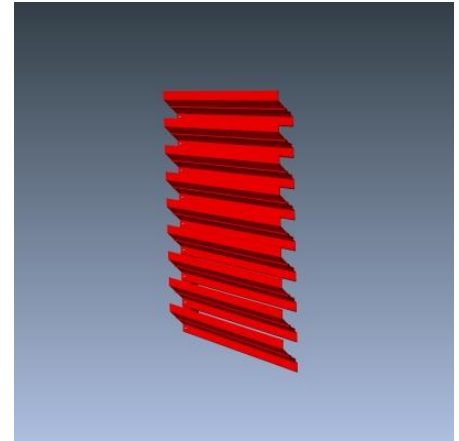




Industrial Louvers, Inc.

# MODEL 250XPI



## STANDARD CONSTRUCTION

- Material: Extruded Aluminum 6063-T6
- Vertical Supports: 5" x 2" x .125" Aluminum Support Channels
- Blades: 2" (50.8mm) deep, .063" (1.6mm) nominal wall thickness
- Blade Spacing: 3.125" (79mm) on center
- Finish: Mill

## OPTIONAL ACCESSORIES

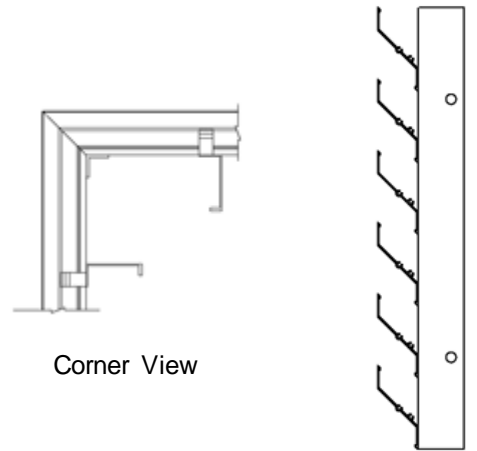
- Cap Flashing
- Hinged Access Panels
- Visible Mullions
- Invisible Mullions for continuous blade appearance

## FINISHES

- 2 coat fluropolymer: Kynar<sup>®</sup> 500 / custom colors available in 70% PVDF (AAMA 2605). Living Building Challenge (LBC) Red List Free.
- 3 coat fluropolymer: Kynar 500 / Hylar 5000 custom colors available in 70% PVDF (AAMA 2605). LBC Red List Free.
- Anodic finishes: Class I and Class II in Clear, Light/Medium/Dark Bronze, Champagne, and Black.
- Prime coat
- Mill

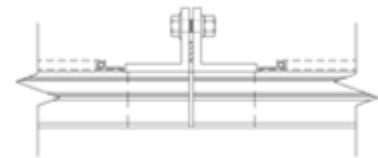
## SUGGESTED SPECIFICATIONS

- General: Furnish and install where indicated on drawings 2" (50.8mm) Extruded Aluminum Inverted Equipment Screen Model 250XPI as manufactured by Industrial Louvers, Inc., Delano, MN.
- Material: Extruded aluminum supports and blades shall be one piece 6063-T6 alloy. Vertical supports shall have a material thickness of .125" (3.2mm). Fixed inverted blades shall have a material thickness of .063" (1.6mm). Supports and blades shall be joined by stainless steel mechanical fastener.



Corner View

Vertical Section



Invisible Vertical Mullion

Qty.	Size:		M.O. <input type="checkbox"/>	Mullion Type	No. of Sections	Notes
	Width	Actual <input type="checkbox"/> Height				
<input type="checkbox"/>	Sill flashing:			Project:		
<input type="checkbox"/>	Screen:			Location:		
<input type="checkbox"/>	Finish:			Architect:		
	Color:			Representative:		
<input type="checkbox"/>	Other:			Date:	Job #:	

CATALOG NO. 250XPI Rev. FEB 2017



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