



**INDUSTRIAL
LOUVERS
INC.**

511 SOUTH 7TH STREET
DELANO MN 55328

Phone: 763.972.2981

Fax: 763.972.2911

www.industriallouvers.com
ilinfo@industriallouvers.com

MODEL 405

STANDARD CONSTRUCTION

Frame and blades to be 4" deep 16 gauge galvanized steel.

1/2" mesh 19 gauge galvanized wire bird screens in a removable extruded aluminum frame.

Finish to be mill.

INSTALLATION

Model 405 should be installed in accordance with manufacturers recommended attachment method and in accordance with state and federal building codes.

WARRANTY

All materials and workmanship are warranted for a period of 1 year from date of completion.

MAINTENANCE

None required.

FEATURES

- All sizes are custom fabricated to meet project requirements.
- Sight proof blades.
- Clip angles for installation.
- All welded assembly.

OPTIONAL ACCESSORIES

Many optional accessories to the basic design are available at an additional cost. They include:

- Extended sill flashing
- Flanged frames of various sizes
- Hinged access panels
- Subframes
- Continuous perimeter angles
- Visible or invisible mullions for multiple section requirements.
- Baked Enamel or Kynar finish

NOTE: Manufacturer of kynar finish does not warrant paint on steel.

Please contact the factory for other special requirements.

SUGGESTED SPECIFICATIONS

Furnish and install where indicated on the drawings ILI sight proof Model 405 louvers as manufactured by Industrial Louvers, Inc., Delano, MN. Frames and blade thickness to be 16 gauge galvanized steel. Sill and jamb frames shall be continuously welded and caulked to help prevent water penetration to interior wall construction. Blades are attached by means of all-welded construction.

The louvers shall have a minimum of 4.85 sq. ft. (30%) free area on a 48 inch x 48 inch louvers.